



## PFEABHOL03 Instructions

ITEM NO.	PART NUMBER	QTY.
1	PFEABHOL03 Rear Bracket	1
2	PFEABHOL03 Spacer	2
3	PFEABHOL03 Front Bracket	1
4	PFEABHOL03 Spacer Small	1
5	PFEABHOL03 Tensioner	1
6	3/8"-16 100mm UHL Cap Head Hexagon Socket Drive Screw	3
7	3/8"-16 Hex Nut	1
8	3/8" Lock Washer	1
9	3/8" Flat Washer	1
10	5/16"-18 - 1" UHL Cap Head Hexagon Socket Drive Screw	1
11	5/16"-18 - 100mm UHL Cap Head Hexagon Socket Drive Screw ANSI/ASME B18.3	1
12	3/8"-16 - 1" Cap Head Hexagon Socket Drive Screw	1
13	5/16" Flat Washer	2
14	5/16" Lock Washer	2

### REFER TO THE DIAGRAM ON PAGE 2 DURING ASSEMBLY

1. Screw the **PFEABHOL03 Spacers** into the **PFEABHOL03 Rear Bracket**.
2. Fasten the **3/8"-16 - 1" Cap Head Hexagon Socket Drive Screw (Item 12)** into the engine.
3. Place the **PFEABHOL03 Front Bracket** in line with the **PFEABHOL03 Spacers** and slide two of the **3/8"-16 100mm UHL Cap Head Hexagon Socket Drive Screws (Item 6)** through **PFEABHOL03 Spacers** to the engine and fasten.
4. Align the alternator with the lowest mounting hole on the **PFEABHOL03 Rear Bracket**.
  - a. Place the **PFEABHOL03 Spacer Small (Item 4)** up against the **PFEABHOL03 Rear Bracket** if required to allow for the correct spacing.
5. Slide a **3/8"-16 100mm UHL Cap Head Hexagon Socket Drive Screw (Item 6)** through the brackets and alternator.
6. Secure that screw with a **3/8" Flat Washer, 3/8" Lock Washer and 3/8" Hex Nut**.
7. Fasten the **PFEABHOL03 Tensioner** to the engine in front of the water pump with the **5/16"-18 - 100mm UHL Cap Head Hexagon Socket Drive Screw, 5/16" Flat Washer and 5/16" Lock Washer**.
8. Fasten the **PFEABHOL03 Tensioner** to the alternator with the **5/16"-18 1" UHL Cap Head Hexagon Socket Drive Screw, 5/16" Flat Washer and 5/16" Lock Washer**.
9. Adjust the **PFEABHOL03 Tensioner** to correct the belt tension.
10. Secure all fasteners.

