

## **Installation Instructions**

## Turbo Oil & Water Line Feed Kit RB20/RB25/RB30 PFEOSNISRB

Included Items	QTY
-03AN Stainless Braided Oil Feed Line	1
-06AN Coolant Line with 1 Banjo Installed	1
-06AN Coolant Line with 2 Banjos Installed	1
M14x1.5mm Banjo Bolt	3
Stainless Steel M12x1.25mm To -03AN Fitting	1
Stainless Steel 7/16"-24 to -03AN Fitting	1
-03AN Olive (For Adjusting Hose Length If Required)	1
1mm Oil Restrictor For -03AN Oil Feed Line	1
-06AN Hex Hose Finisher	1
Aluminium Crush Washers	7

**WARNING:** PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING. PROFLOW WILL NOT BE RESPONSIBLE FOR ANY DAMAGE AS A RESULT OF THE INCORRECT INSTALLATION OF THIS PRODUCT. IT IS RECOMMENDED THAT A QUALIFIED AUTOMOTIVE TECHNICIAN PEFORMS THIS INSTALLATION.

- 1. Remove the factory intercooler piping and air intake pipes from turbo side of engine. Follow the vehicles service manual.
- 2. Following the factory service manual, remove the turbo and manifold assembly from the vehicle. Ensure to keep all fasteners/gaskets and other factory components as they may be reused for reinstallation.
- **3.** Install the M12x1.25mm stainless steel fitting into the engine block with a new crush washer supplied (smallest washer).
- **4.** Install the -04AN fitting into the top of the turbo. One extra olive is included in this kit if you wish to change the length of the oil feed line.
- **5.** Install the oil restrictor into the -03AN side of this fitting that connects to the banjo fitting on top of the turbo when installing the oil feed line.
- 6. Install the water feed line and route the line to the front of the engine. Remove the factory rubber line and cut the supplied braided line if necessary to fit over the pipe. Clamp this hose down with the hex hose finisher. Ensure it is not interfering with hot parts of the engine bay such as the exhaust manifold.
- 7. Install the water lines to the turbo using the new banjo fittings and bolts supplied with crush washers.

- 8. Following the vehicles service manual, reinstall the turbo and manifold assembly. It may be a good time now to install new gaskets/seals if you have them handy.
- **9.** Reinstall intercooler and air intake piping to the vehicle. Start the engine and ensure there is no leaks found from any fittings or hose assemblies before driving the vehicle.



## PROFLOW LIMITED WARRANTY



EMAIL: sales@proflow.com.au PHONE: 1300 879 879 This Proflow product is warranted to be free from defects in materials and workmanship for a period of one year from the original date of purchase. No warranty claim will be valid without authentic, dated proof of purchase. This warranty is to the original retail purchaser and none other and is available directly from Proflow and not through any point of distribution or purchase.